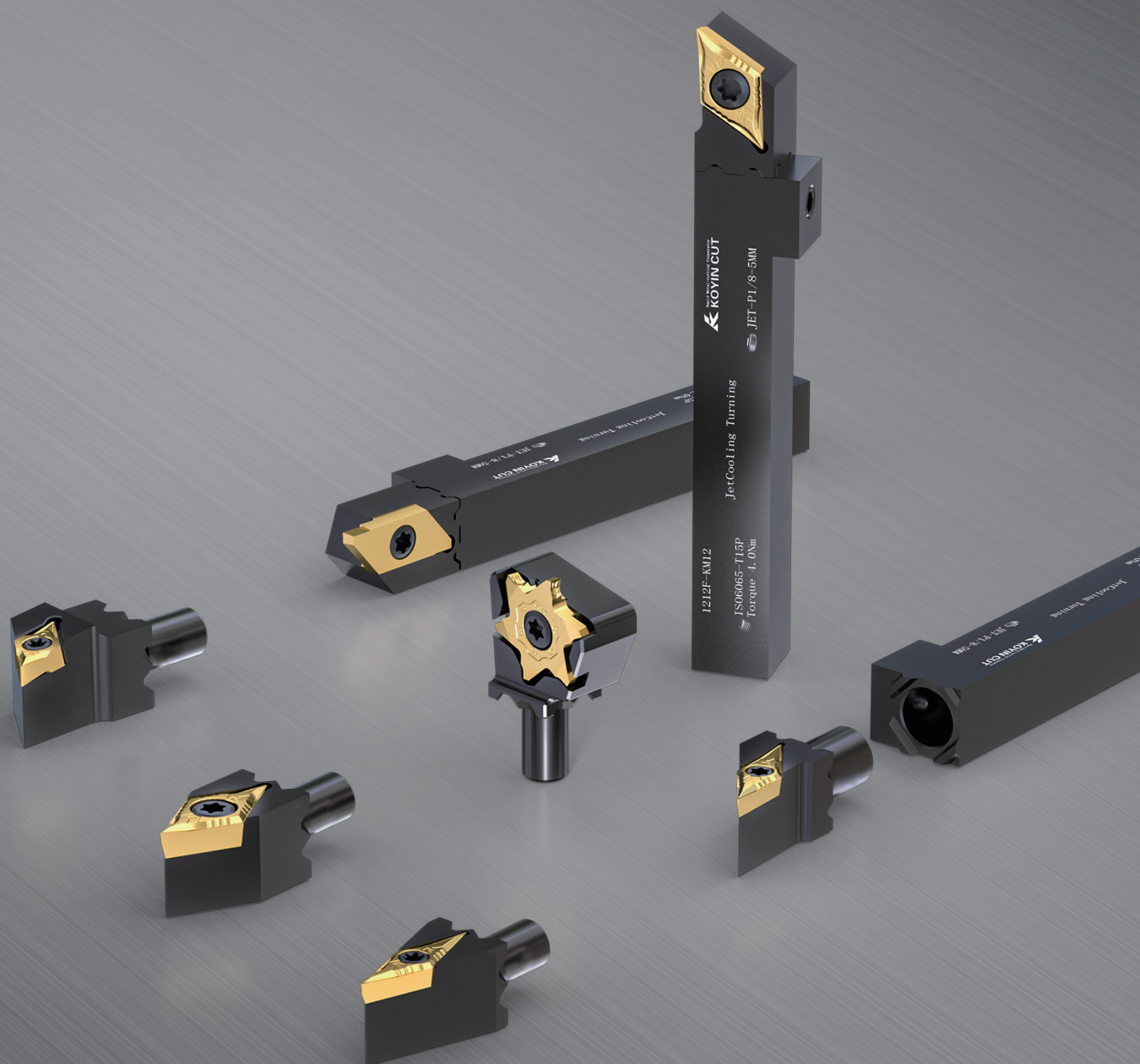


KM SERIES

KM ENCONOMICAL QUICK CHANGE MODUAR TURNING TOOLS

Change Modular Turning Tools
KM Enconomical Quick

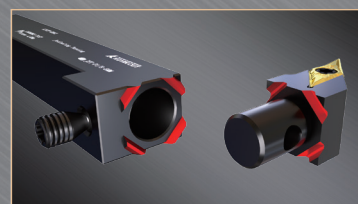


FEATURES AND ADVANTAGES

- By splitting the head and holder, one holder for multiple cutting heads according to need becomes possible
- Standardized and located once assembled, making the operation quick and easy

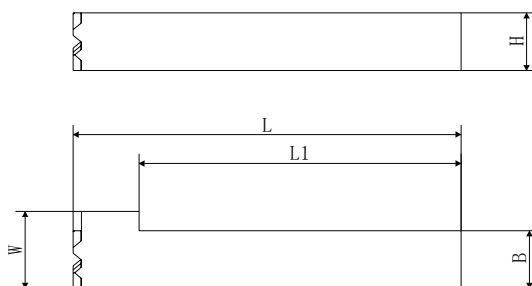
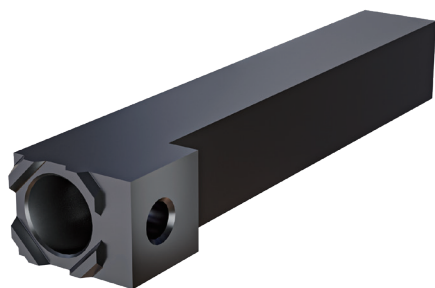


Splitted Structure Design



Processing Application

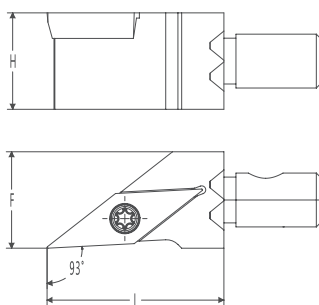
Turning-Modular Tool Holders



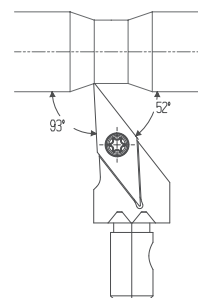
Type	Size					Accessories	
	H	B	W	L	L1	Screw	Wrench
KM10-1012F	10	12	16	80	67	KS-5007-TS-IP	KW-IP10
KM12-1212F	12	12	16	80	67	KS-5007-TS-IP	KW-IP10
KM12-1212H	12	12	16	100	87	KS-5007-TS-IP	KW-IP10
KM16-1616F	16	16	19	80	67	KS-6009-HS-P0.75	KW-LH3
KM16-1616H	16	16	19	100	87	KS-6009-HS-P0.75	KW-LH3

KM Expanded Quick-Change Modular Turning Tools

V-shape Cutting Heads

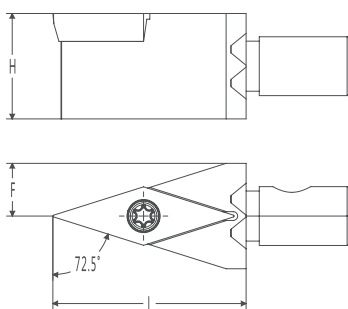


Processing Application

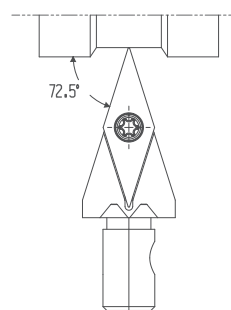


Type	Size			Accessories		Corresponding Insert
	L	H	F	Screw	Wrench	
KM10-SVJB [®] /L -11	22	10	12	KS-2503-T	KW-T8	VB□□1103□□
KM12-SVJB [®] /L -11	22	12	12	KS-2503-T	KW-T8	VB□□1103□□
KM16-SVJB [®] /L -11	23	16	19	KS-2503-T	KW-T8	VB□□1103□□
KM10-SVJC [®] /L -11	22	10	12	KS-2503-T	KW-T8	VC□□1103□□
KM12-SVJC [®] /L -11	22	12	12	KS-2503-T	KW-T8	VC□□1103□□
KM16-SVJC [®] /L -11	23	16	19	KS-2503-T	KW-T8	VC□□1103□□
KM10-SVJP [®] /L -11	22	10	12	KS-2503-T	KW-T8	VP□□1103□□
KM12-SVJP [®] /L -11	22	12	12	KS-2503-T	KW-T8	VP□□1103□□
KM16-SVJP [®] /L -11	23	16	19	KS-2503-T	KW-T8	VP□□1103□□

V-shape Cutting Heads

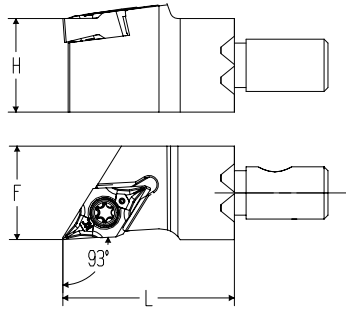
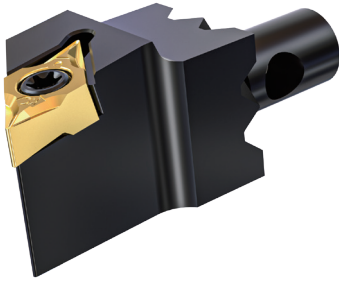


Processing Application

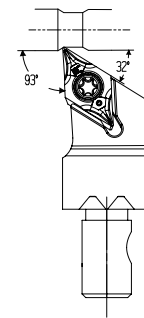


Type	Size			Accessories		Corresponding Insert
	L	H	F	Screw	Wrench	
KM10-SVVBN-11	22	10	6	KS-2503-T	KW-T8	VB□□1103□□
KM12-SVVBN-11	22	12	6	KS-2503-T	KW-T8	VB□□1103□□
KM16-SVVBN-11	23	16	8	KS-2503-T	KW-T8	VB□□1103□□
KM10-SVVCN-11	22	10	6	KS-2503-T	KW-T8	VC□□1103□□
KM12-SVVCN-11	22	12	6	KS-2503-T	KW-T8	VC□□1103□□
KM16-SVVCN-11	23	16	8	KS-2503-T	KW-T8	VC□□1103□□

KDC Cutting Heads



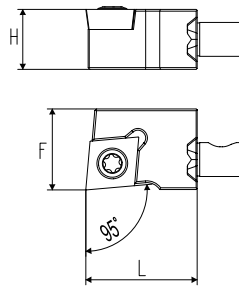
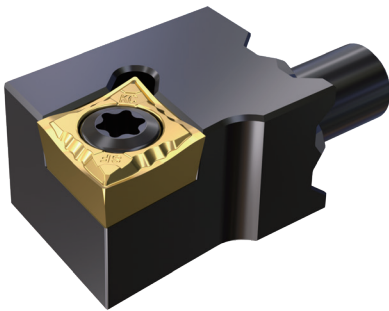
Processing Application



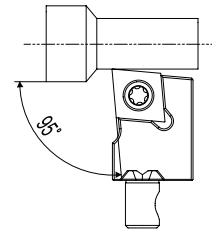
Type	Size			Accessories		Corresponding Insert
	L	H	F	Screw	Wrenth	
KM10-SDJXR-07	22	10	12	KS-2504-T	KW-T8	DXGU 0703□□R-TF
KM12-SDJXR-07	22	12	12	KS-2504-T	KW-T8	DXGU 0703□□R-TF
KM16-SDJXR-07	23	16	19	KS-2504-T	KW-T8	DXGU 0703□□R-TF

KM Expanded Quick
Change Module Turning Tools

D-shape Cutting Heads

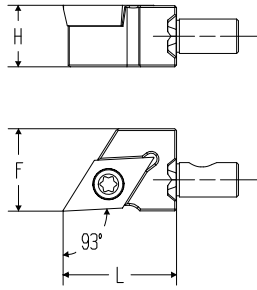
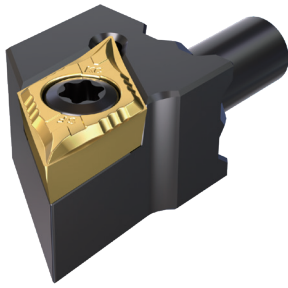


Processing Application

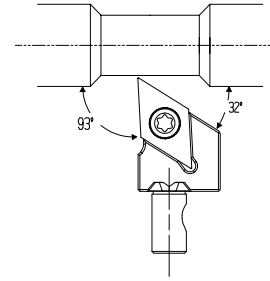


Type	Size			Accessories		Corresponding Insert
	L	H	F	Screw	Wrenth	
KM10-SCLC [®] /L -09	22	10	16	KS-4008-T	KW-T15	CC□□09T3□□
KM12-SCLC [®] /L -09	22	12	16	KS-4008-T	KW-T15	CC□□09T3□□
KM16-SCLC [®] /L -09	23	16	19	KS-4008-T	KW-T15	CC□□09T3□□

D-shapeCutting Heads



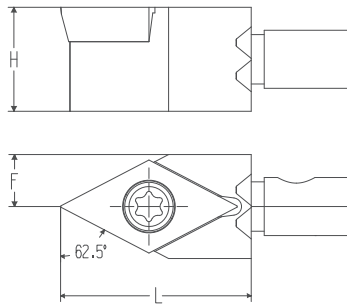
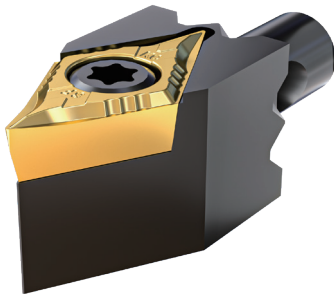
Processing Application



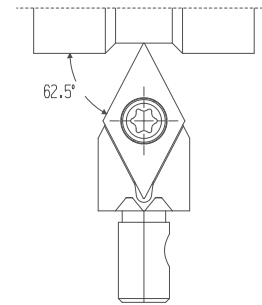
Type	Size			Accessories		Corresponding Insert
	L	H	F	Screw	Wrenth	
KM10-SDJC [®] /L -11	22	10	16	KS-4008-T	KW-T15	DC□□11T3□□
KM12-SDJC [®] /L -11	22	12	16	KS-4008-T	KW-T15	DC□□11T3□□
KM16-SDJC [®] /L -11	23	16	19	KS-4008-T	KW-T15	DC□□11T3□□

Change Modular Turning Tools
Kind Economical Quick

D-shapeCutting Heads



Processing Application



Type	Size			Accessories		Corresponding Insert
	L	H	F	Screw	Wrenth	
KM10-SDNCN -11	22	10	6	KS-4008-T	KW-T15	DC□□11T3□□
KM12-SDNCN -11	22	12	6	KS-4008-T	KW-T15	DC□□11T3□□
KM16-SDNCN -11	23	16	8	KS-4008-T	KW-T15	DC□□11T3□□

Processing Application of KX618



Parting

Back-turning

Profiling

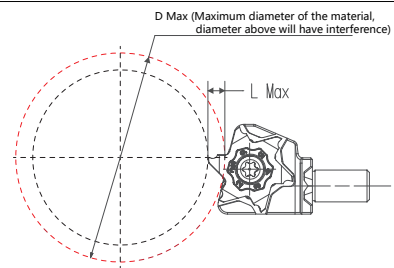
Grooving

Threading

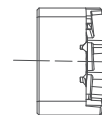
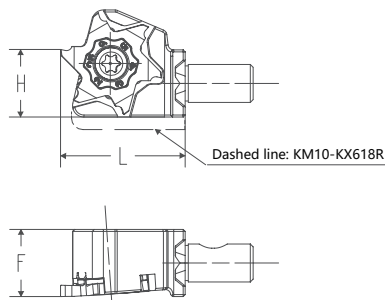
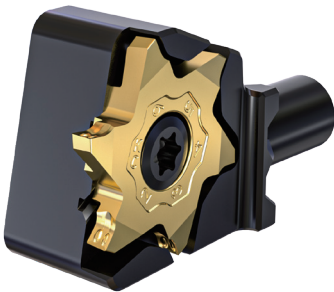
● Notice

1. Maximum Diameter of parting is 7mm
2. Maximum Diameter of parting is 3.5MM, Groove depth varies according to the diameter of the material, please refer to the figure below

Dmax	32	42	51	65	100
Lmax	3.5	3.3	3.2	3.0	2.5



KX618 Cutting Heads



Type	Size			Accessories		Corresponding Insert
	L	H	F	Screw	Wrenth	
KM10-KX618R	22	10	12	KS-4008-T	KW-T15	KX618□R□□
KM12-KX618R	22	12	12	KS-4008-T	KW-T15	KX618□R□□
KM16-KX618R	23	19	16	KS-4008-T	KW-T15	KX618□R□□